#### MOVE THE WORLD FORW>RD MITSUBISHI HEAVY INDUSTRIES GROUP

## **AXÍA EM** (1.2 - 1.6 TONS)



WHEN RELIABILITY IS EVERYTHING...



# MINIMISE YOUR EFFORT... MAXIMISE YOUR VERSATILITY

Designed to 'do it all', our **AXIA EM** 1.2 and 1.6 ton platform stackers are the perfect choice for medium stack applications in narrow spaces. However, they excel when shuttling and picking, too. By specifying the Initial Lift (I) option, you can even use it as a double pallet handler, too.

Offering a drive speed of 8.5 km/h, this truck's performance is among the best in its class. It's low maintenance, too, thanks to its easy accessibility and protection against dust and water.



**AXIA EM** can be fitted with a fixed overhead guard for a safe and comfortable working above a lift height of 1.8 m. Additionally a stationary operator platform is available.

#### DRIVE

- **Initial Lift** increases versatility by allowing the truck to operate on uneven floors and serve as a double pallet handler. (Optional)
- **Powerful AC drive motor** means high drive speed (up to 8.5 km/h) and acceleration even when loaded plus smooth, quiet, controlled operation, extended shift length and lower maintenance requirements.

#### ELECTRICAL AND CONTROL SYSTEMS

- Electronic power steering means smooth, precise control with minimal effort and maximum comfort. (Optional)
- **Power steering resistance** offers a natural driving experience keeping drivers alert and working safely.
- **Battery discharge indicator** prevents deep discharge and allows for use to be monitored.
- PIN-code access prevents unauthorised use of the truck.
- **Performance setting** including pre-set modes allows instant programming without special tools.
- Battery rollers make changes quick, easy and safe.



## **EXCEPTIONAL COMFORT AND CONTROL**

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#### OPERATOR ENVIRONMENT AND CONTROLS

- Left-handed or right-handed controls are possible, thanks to the versatile tiller arm.
- Easy, foldable side bars (option) eliminates the need for operators to step off the platform for highly efficient, safe operations.
- **Dampened platform** encourages a natural operating stance for additional protection of operators against knocks or bumps.
- Keypad and display on tiller head: Easy to activate the truck, change settings and get information.

#### FRAME AND BODY

• **Robust cast-iron platform** offers outstanding cushioning for shift-after-shift comfort.

#### OTHERS

• **Rapid access features** give quick and easy entry to all areas for checks and servicing.

#### Wide Range of Lift Heights and Mast Types

Includes triplex masts and a choice of standard or free lift masts.

#### **Tapered Forks**

Enhance safety, while offering quicker and easier access to pallets in racks or block stacks.

#### Easy-to-operate Tiller Arm

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AXUA

Features large, easy-use buttons so operators can focus on the task in hand.

#### Ultra-low Step Height

Offers easy on/off access to keep operators alert and productive through shifts.

### **SPECIFICATIONS**

1	CHARACTERISTICS Manufacturer			Mitsubishi Forklift Trucks	Mitsubishi Forklift Trucks	Mitsubishi Forklift Trucks
2	Manufacturer's model designation			SBV12P	SBV12P(I)	SBV16P
2	Power source			Battery	Battery	Battery
4	Operator type			Pedestrian / Stand-on	Pedestrian / Stand-on	Pedestrian / Stand-on
4	Load capacity	Q	kg	1250	1250	1600
6	Load center distance	c	mm	600	600	600
7	Load wheel axle to fork face (forks lowered)	x	mm	750	750	800
8	Wheelbase	v	mm	1412	1646	1529
0	WEIGHT	, <b>,</b>		1712	1010	1020
9	Truck weight without load, with maximum battery weight		kg	4200	4200	1230
10	Axle loadings with nominal load & maximum battery weight, drive / load side		kg	1130/1457	1130/1457	738 / 1085
11	Axle loadings without load & with maximum battery weight, drive / load side		kg	924/403	924/403	930 / 350
	WHEELS, DRIVE TRAIN		Ū			
12	Tyres: PT = Power Thane, Vul = Vulkollan, P = Polyurethane, N = Nylon, R = Rubber drive / load side			PT	PT	Vul / Vul
13	Tyre dimensions, drive side		mm	ø230 × 70	ø230 × 70	ø230 × 90
14	Tyre dimensions, load side		mm	ø85 × 99	ø85 × 99	ø85 × 70
15	Castor wheel dimensions (diameter x width)		mm	ø140 × 60	ø140 × 60	ø140 × 60
16	Number of wheels, load / drive side $(x = driven)$			1x + 1/2	1x + 1/2	1x+1/4
17	Track width (center of tyres), drive side	b10	mm	501	501	501
18	Track width (center of tyres), load side	b11	mm	380	380	390
	DIMENSIONS					
	Height	h1	mm	see tables	see tables	see tables
20	Free lift	h2	mm	see tables	see tables	see tables
21	Lift height	h3	mm	see tables	see tables	see tables
22	Height with mast extended	h4	mm	see tables	see tables	see tables
23	Initial lift	h5	mm	-	110	-
24	Height to top of overhead guard	h6	mm	2288 165	2288 165	2288 165
25 26	Seat- or stand height Height of tiller arm / steering console (min./max.)	h7 h14	mm	1090/1470	1090/1470	1090/1470
20	Height of support legs	h8	mm mm	82	82	80
28	Fork height, fully lowered	h13	mm	90	90	85
20	Overall length	1	mm	2107	2216 / 2622	2140 / 2524 (I=1150)
30	Length to fork face	12	mm	907	1016 / 1422	990 / 1374
31	Overall width	b1/b2	mm	770	770	770
32	Fork dimensions (thickness, width, length)	s/e/l	mm	65 / 180 / 1200, 1000	65 / 180 / 1200, 1000	65 / 180 / 1150, 1000
33	Fork carriage width	b3	mm	590	590	730
34	Outside width over forks (minimum / maximum)	b5	mm	570	570	570
35	Inner width of support legs	b4	mm	210	210	265
36	Ground clearance at center of wheelbase, (forks lowered)	m2	mm	28	28	25
37	Working aisle width (Ast) with 1000 x 1200 mm pallets, load crosswise, platform up/down	Ast	mm	2526 / 2909	2515 / 2935	2535 / 2920(l=1000)
38	Working aisle width (Ast) with 800 x 1200 mm pallets, load lengthwise, platform up/down	Ast	mm	2479 / 2862	2537 / 2957	2557 / 2942 (I=1150)
39	Working aisle width (Ast3) with 800 x 1200 mm pallets, load lengthwise, platform up/down	Ast3	mm	2325 / 2708	2515 / 2935	2390 / 2775
40	Turning radius	Wa	mm	1675 / 2058	1865 / 2285	1790 / 2175
	PERFORMANCE					
41	Travel speed, with / without load		km/h	5.6 / 5.6	5.6 / 5.6	8.5 / 8.5
42	Lifting speed, with / without load		m/s	0.13 / 0.26	0.13 / 0.26	0.16 / 0.33
43	Lowering speed, with / without load		m/s	0.33 / 0.21	0.33 / 0.21	0.39 / 0.31
44	Gradeability, with / without load		%	7 / 9	7 / 9	-
45	Maximum gradeability with / without load		%	7 / 9	9.9 / 21.4	7
46	Acceleration time (10 metres) with / without load		S	7.9 / 7.5	7.9 / 7.5	6.6 / 5.6
47	Service brakes (mechanical / hydraulic / electric / pneumatic)			Electric	Electric	Electric
	ELECTRIC MOTORS					
	Drive motor capacity (60 min. short duty)		kW	1.3	1.3	2.2
49	Lift motor output at 15% duty factor		kW	1	1	3.6
50	Battery voltage/capacity at 5-hour discharge		V/Ah	24V / 220Ah-400Ah	24V / 220Ah-400Ah	24V / 220Ah-400Ah
51	Battery weight		kg	250-370	250-370	250-370
52	Energy consumption according to EN16796		kWh/h	-	-	1.138
50	MISCELLANEOUS			Chanless	Chanles-	Chanles-
53	Type of drive control			Stepless	Stepless	Stepless
54	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871 in work LpAZ		dB(A)	62.8	62.8	-
	Level of noise at the ear level of the driver according to					07.5
55	EN 12 053:2001 and EN ISO 4871, drive/lift/idle LpAZ		dB(A)	-	-	67.5
0.01	come entions affect VDI measurements, these entions are added between brackets ((), and are not congrate models					

Some options affect VDI measurements, these options are added between brackets '()', and are not separate models.

Ast3 = Wa + I6 - x + a

DS = Duplex with clear-view mast

Ast = Working aisle width

Wa = Turning radius

Duplex with full free lift Ast3 = Working aisle width (b12 <1000 mm) TREV = Triplex with full free lift

Ast = Wa +  $\sqrt{(16 - x)^2 + (b12/2)^2} + a$ 

I6 = Pallet length

x = Load wheel axle to fork face

b12 = Pallet width

h2+h13 = Free lift

Lowered mast height

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h3+h13 = Lifting height

DEV

h1

a = Safety clearance = 2 x 100 mm

Mitsubishi Forklift Trucks	Mitsubishi Forklift Trucks
SBV16P(I)	SBV16P(S)
Battery	Battery
Pedestrian / Stand-on	Pedestrian / Stand-on
1600	1600
600	600
800	800
1501	1565
1301	1303
3600	3600
738 / 1085	930 / 2030
930 / 350	940 / 420
	0107120
Mal (Mal	Net (Net
Vul / Vul	Vul / Vul
ø230 × 90	ø230 × 90
ø85 × 70	ø85 × 70
ø140 × 60	ø140 × 60
	2+1x/4
1x+1/4	
501	550
980 / 1180	980 / 1180
see tables	see tables
see tables	see tables
see tables	see tables
see tables	see tables
110	-
2288	2288
165	145
1090/1470	1141/1341
80	-
85	75
2185 / 2569 (I=1150)	2175 / 2559 (l=1150)
. ,	887 / 1343
1035 / 1419	
770	1105 / 1305
65 / 180 / 1200, 1000	40 / 100 / 1150, 1000, 800
730	840
570	216 / 773
235	855 / 1055
25	38
2604 / 2979 (I=1000)	2547 / 2931(I=1000)
2538 / 2913 (I=1150)	2593 / 2977 (l=1150)
2372 / 2747	2579 / 2963
1172 / 2147	1826 / 2210
8.5 / 8.5	9/9
0.16 / 0.33	0.13 / 0.23
0.39 / 0.31	0.20 / 0.12
_	_
14.C / 0C E	10/10
14.6 / 26.5	10 / 10
6.6 / 5.6	6.6 / 5.6
Electric	Electric
2.2	2
3.6	3
24V / 220Ah-400Ah	224V / 375Ah
250-370	285
1.138	1.138
Stepless	Stepless
01001000	0.001000
-	-
07 5	07.5
67.5	67.5

### SBV12 - 16P(I)









# MAST PERFORMANCE AND CAPACITY

MAST TYPE	h3 + h13 mm	h1* mm	h2 + h13 mm		
SBV12P(I)					
	2690	1845	80		
	2990	1995	80		
DUPLEX (DS)	3290	2150	80		
(80)	3590	2300	80		
	4190	2600	80		
	2690	1845	1433		
DUPLEX	2990	1995	1583		
FREE-LIFT	3290	2150	1738		
(DEV)	3590	2300	1888		
	4190	2600	2188		

MAST TYPE	MAST TYPE h3 + h13 mm		h2 + h13 mm			
SBV16P(I)(S)						
	1670	1390	130			
	2400	1755	130			
	2900	2005	130			
	3200	2155	130			
	3600	2355	130			
DUPLEX (DS)	3800	2455	130			
	4200	2655	130			
	4350	-	-			
	4800	-	-			
	5400	-	-			
	1670	1385	835			
	2400	1750	1200			
DUPLEX	2900	2000	1450			
FREE-LIFT	3200	2150	1600			
(DEV)	3600	2350	1800			
	3800	2450	1900			
	4200	2650	2100			
	3600	1750	1270			
TRIPLEX	4350	2000	1520			
FREE-LIFT (TREV)	4800	2150	1670			
	5400	2350	1870			

\* I model h1 + 110mm when support legs in upper position; S model h1 - 30 mm



# **STANDARD EQUIPMENT & OPTIONS**

#### Standard

▲ = Option

GENERALMicro-computer incl. Hour meter and battery indicator with out out (ATC TA) <ul><li>Image: Computer incl. Hour meter and battery indicator with out out (ATC TA)</li><li>Image: Computer incl. Hour meter and battery indicator with out out (ATC TA)</li><li>Image: Computer incl. Hour meter and battery indicator with out out (ATC TA)</li><li>Image: Computer incl. Hour meter and battery indicator with out out (ATC TA)</li><li>Image: Computer incl. Hour meter and battery indicator with out out (ATC TA)</li><li>Image: Computer incl. Hour meter and battery indicator with out out (ATC TA)</li><li>Image: Computer incl. Hour meter and battery outper solution outper solution outper solution outper solution outper solution wheels</li><li>Image: Computer incl. Hour meter and battery outper solution outpe</li></ul>	▲ = Option	SBV12P	SBV12P(I)	SBV16P		
PIN code log in 100 codesImage: Constraint of the constrain	GENERAL					
Foldable plattformImage: state stat	Micro-computer incl. Hour meter and battery indicator with cut out (ATC T4)		•	•		
Foldable sidebarsAAShort tiller arm with display and keypad000Chill store design, down to 1°C, with rust protected axles000Speed regulated lift motor0000Proportional valve for lowering, controlled by rocker switch on tiller head000Polyurethane wheels00000Single load wheel polyurethane00000Battery rollers000000Battery rollers000000Cold store design, 0°C to -35°CAAA000DriVE AND LIFT CONTROLS0000000Heavy duty tiller Head - with key switch entryAAAA11100 <t< td=""><td>PIN code log in 100 codes</td><td>•</td><td>•</td><td>•</td></t<>	PIN code log in 100 codes	•	•	•		
Short tiller arm with display and keypadImage: state	Foldable plattform	•	•	•		
Chill store design, down to 1°C, with rust protected axlesImage: Constraint of the store of the s	Foldable sidebars					
Speed regulated lift motorImage: Controlled by rocker switch on tiller headImage: Controlled by ro	Short tiller arm with display and keypad	•	•	•		
Proportional value for lowering, controlled by rocker switch on tiller headImage: controlled by rocker switch on tiller headImage: controlled by rocker switch on tiller headPolyurethane wheelsImage: controlled by rocker switch on tiller headImage: controlled by rocker switch on tiller headImage: controlled by rocker switch on tiller headSingle load wheels polyurethaneImage: controlled by rocker switch on tiller headImage: controlled by rocker switch on tiller headImage: controlled by rocker switch on tiller headBattery rollersImage: controlled by rocker switch on tiller headImage: controlled by rocker switch on trolled by rocker socker switch on trolled by rocker socker switch on trolled roker size CImage: controlled by rocker size CProportion tracer by rocker switch on trolled roker size CImage: control switch on trolled by rocker size CImage: control switch on trolled by rocker size CProportion tracer by rocker trol roker by rocker size CImage: control switch on trolled by rocker size CImage: control switch on trolled by rocker size CProver socker trol roker by rocker size CImage: control switch on trolled roker size CImage: control switch on trolled roker size	Chill store design, down to 1°C, with rust protected axles	•	•	•		
Polyurethane wheelsImage: state of the state	Speed regulated lift motor	•	•	•		
Single load wheel polyurethaneImage: single load wheels polyurethaneImage: single load wheelImage: single load wheels polyurethaneImage: single load wheelImage: single load	Proportional valve for lowering, controlled by rocker switch on tiller head	•	•	•		
Tandem load wheels polyurethaneAAOBattery rollersOOOENVIRONMENTAAACold store design, 0°C to -35°CAAADRIVE AND LIFT CONTROLSAAAHeavy duty tiller Head - with key switch entryAAATiller arm - Adjustable in lenghtAAATiller up driveAAAPolyurethane traction and load wheelsOOOPower friction traction wheelAAANon marking drive wheelAAAAnti static drive wheelAAAOrtHER OPTIONSOOODriver protected platform rear entryAAADriver protected platform side entryAAAPower steeringAAAAOverhead guardAAAALoad backrest low or highAAAKey switch entryAAAA12V DC Power SocktAAAEquipment barAAAWriting desk incl. RAM CholderAAAEquipment bar holder RAM system size CAAAEquipment bar holder RAM system Size DAAAEquipment bar holder RAM system Size DAAAEquipment bar holder RAM system Size DAAAEquipment bar holder RAM system Size DAA	Polyurethane wheels	•	•	•		
Battery rollers•••ENVIRONMENTCold store design, 0°C to -35°C </td <td>Single load wheel polyurethane</td> <td>•</td> <td>•</td> <td>-</td>	Single load wheel polyurethane	•	•	-		
ENVIRONMENTImage: constraint of the section of the secti	Tandem load wheels polyurethane			•		
Cold store design, 0°C to -35°CAADRIVE AND LIFT CONTROLSIHeavy duty tiller Head - with key switch entryAATiller arm - Adjustable in lenghtAATiller up driveAAWHEEL OPTIONSIIPolyurethane traction and load wheelsOOPower friction traction wheelAANon marking drive wheelAAAnti static drive wheelAAOTHER OPTIONSIIDriver protected platform rear entryAADriver protected platform rear entryAAOverhead guardAALoad backrest low or highAAKey switch entryAA12V DC Power SocketAAEquipment bar holder RAM system size CAAEquipment bar holder RAM size DAAEquipment bar holder RAM size DAA	Battery rollers	•	•	•		
DRIVE AND LIFT CONTROLS       Image: Control of the cont	ENVIRONMENT					
Heavy duty tiller Head - with key switch entryAATiller arm - Adjustable in lenghtAATiller up driveAAWHEEL OPTIONSCCPolyurethane traction and load wheelsAAPower friction traction wheelAANon marking drive wheelAAAnti static drive wheelAAOTHER OPTIONSCCDriver protected platform rear entryAADriver protected platform rear entryAAOver head guardAALoad backrest low or highAAKey switch entryAA12V DC Power SocketAAEquipment bar holder RAM system size CAAEquipment bar holder RAM size DAAEquipment bar holder RAM size DAA	Cold store design, 0°C to -35°C					
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Tiller up driveAAWHEEL OPTIONSCCPolyurethane traction and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsPower friction traction wheelImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsPower friction traction wheelImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsOn marking drive wheelImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsOrtHER OPTIONSImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsOrter protected platform rear entryImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsImage: Constraint of the section and load wheelsOverhead guardImage: Constraint of the section and load wheelsImage: Constrai	Heavy duty tiller Head - with key switch entry					
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Non marking drive wheelImage: A marking drive wheelAnti static drive wheelImage: A marking drive wheelImage: A marking drive wheelImage: A marking drive wheelOrtHER OPTIONSImage: A marking drive wheel wheelImage: A marking drive wheelImage: A marking drive wheelDriver protected platform rear entryImage: A marking drive wheel w	Polyurethane traction and load wheels	•	•	•		
Anti static drive wheelAAOTHER OPTIONSIIDriver protected platform rear entryAADriver protected platform side entryAAPower steeringAAOverhead guardAALoad backrest low or highAAKey switch entryAA12V DC Power SocketAAEquipment barAAWriting desk incl. RAM C holderAAEquipment bar holder RAM system size CAAEquipment bar holder RAM system size C, 2 pcsAAEquipment bar holder RAM size DAA	Power friction traction wheel					
OTHER OPTIONSImage: constraint of the system size CImage: constraint of the system si	Non marking drive wheel					
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Driver protected platform side entryImage: A state of the	OTHER OPTIONS					
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Equipment barAAWriting desk incl. RAM C holderAAAEquipment bar holder RAM system size CAAAEquipment bar holder RAM system size C, 2 pcsAAAEquipment bar holder RAM size DAAA	Key switch entry					
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Equipment bar holder RAM system size C, 2 pcsAAEquipment bar holder RAM size DAA	Writing desk incl. RAM C holder					
Equipment bar holder RAM size D	Equipment bar holder RAM system size C					
	Equipment bar holder RAM system size C, 2 pcs					
	Equipment bar holder RAM size D		<b>A</b>			
Special KAL colour	Special RAL colour					

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Like any product bearing the "MITSUBISHI" name our materials handling equipment benefits from the tremendous heritage, huge resources and cutting-edge technology of one of the world's largest corporations – Mitsubishi Heavy Industries Group.

Engineering spacecraft, jet planes, power plants and more, MHI specialises in those technologies where performance, dependability and superiority decide your success or failure...

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