

HYDROLUTION®

INTEGRATED HYDRAULIC SOLUTIONS. ASIA FORCE

Internal expansion type pipe beveling machine

Main Performance:

This series is ID-Mounted pipe beveling machine, with the advantage:

Easy operation, light weight. A draw nut is tightened, which expands the mandrel blocks up a ramp and against the ID surface for positive mounting, self centered and squared to the bore. It's can work with various material pipe, beveling angle as per your required.



ISE-352-2



ISP-252-2



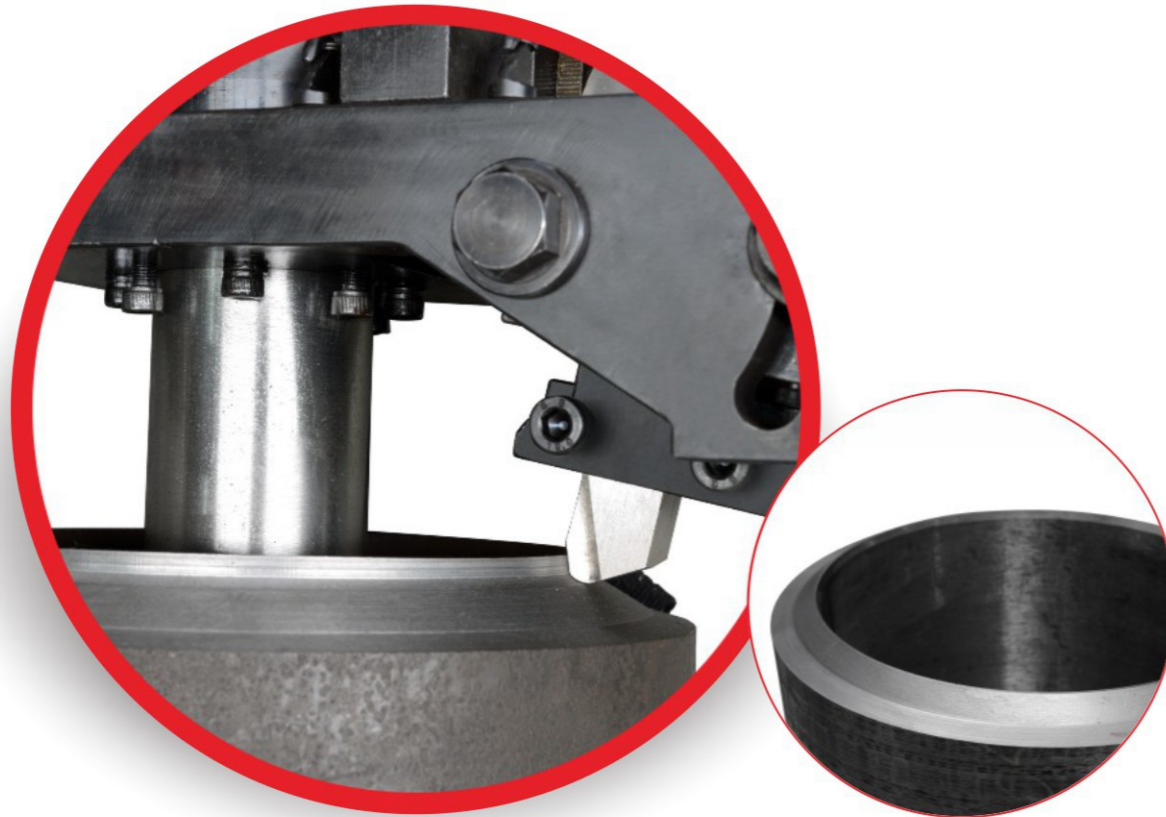
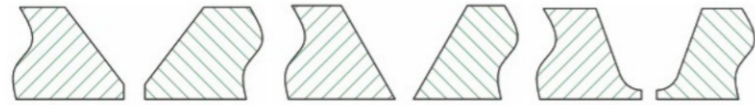
ISE-352-2

Data Parameter

● Specification

Model	Spec.	Capacity(ID mm)	Wall thickness	Rotation Speed
		(ID mm)		
ISE	252-2	Φ80-240	≤75	16r/min
	352-2	Φ150-330	≤75	14r/min
ISP	426-2	Φ250-426	≤75	12r/min
ISM	630-2	Φ300-600	≤75	10r/min
	850-2	Φ600-820	≤75	9r/min

Typical Welding Seam



Processing map

Completion diagram



- Adopt high strength & precision ring structure, apply for cutting and beveling pipe, especially for batch working of cutting, beveling for thin wall thickness pipe.
- Adopt METABO motor: low noise, long life, stable performance and perfect speed adjustable function, with CE certificate.
- Power supply: 220-240V 1PH 50/60HZ